



SWP IND. Cedar Grading

7/9/2009

Grade rules allow for 5% of the next lower grade

Components

Boards:

Number One

Number One, Standard & Better, Standard (# 1- Face), Rustic, Low

Number one - Two face / Very little defect - No Wane, No Bark, No Holes

Standard and Better

Primarily # One, allowing a limited amount of Std # 1 face

Standard / Std #1 face

One # 1 face, back side has limited defect with very small pin holes allowed.

Rustic

Some Defect both sides, allowing for holes less than 1"

Low

Not used in fence, industrial uses only

Pickets:

Premium, # One, # Two, Low

Premium

Highest grade

Number One

Used in panels not sold loose

Number Two

Defects on both sides, including holes

Low

Not used in fence, industrial uses only

Back Rails

Standard and Better

Primarily # One grade allowing some defect on one side

Number Two

Used for Standard and mainly Rustic Panels

Low

Not used in fence, industrial uses only

Post

4x4, 5x5, 6x6, 8x8

Number One

Primarily #1 grade allowing minimal defect on one end

Number Two

3 good sides, Defect 1 side & Bottom 2'

Low

Not used in fence, industrial uses only

Custom Wood Panels Panels vary in length

Number One

Number one - Two face / Very little defect - No Wane, No Bark, No Holes

Tops, Bottoms, Lattice

Primarily # 1, These panels 96" PET

Standard

One # 1 face, back side has limited defect with very small pin holes allowed.

Standard and Better

Primarily # One, allowing a limited amount of Std # 1 face

Grade B

Special T&G Grade, one good face, small holes

Rustic

Defects both sides, any extreme holes and worst defect is pulled

Low

Not Used in fence

Back Rails Available

Cedar, 2x3, 2x4, Rustic, Square, moulded (rounded one side) Nail On, Dow, Tabs

Spruce, 2x3 Square, Nail On, Dow.

Nails

Stainless used on all high grade panels.

Galvanized on all Spruce fence, #2 cedar stockade and Rustic grade custom panels

Stockade Panels Panels are always 96"

Premium

Highest Grade, New England Quality

Number One

Mill Run Mix Grade allowing some lower grade, Our Biggest Selling Grade

Number Two

Defects on both sides, including holes

A Note On Spruce

SWP can not control Mold on Spruce Products. We will make

no adjustments, credits or returns at any time.

Spruce is not wrapped in Spring, Summer & Fall

SIZING

plus or minus 1/8"	Height	Unit Qty.
1X3 [3/4 X 2 7/8]	X 3,4,5,6,8	960
1X4 [3/4 X 3-1/2]	X 3,4,5,6,8	832
1X6 [3/4 X 5-1/2]	X 3,4,5,6,8	496
2X3 [1-5/8 X 2-11/16]	X 8,10'	400
2X4 [1-1/2 X 3-1/2]	X 8,10'	390
2X2 [1-1/2 X 1-1/2]	X 3,4,5'	725
4X4 [3-1/2 X 3-1/2]	X 6 - 10'	169
5X5 [4-1/2 X 4-1/2]	X 6 - 10'	100

Standard Drilling Specs for Dowelled Panels

